

YOUR PARTNER FOR BLOW MOULDS.

**röders**  
*TEC*

# Advantages of Independent Blow Mold Makers

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## He started it!

Jasper Röders

(19.10.1783 – 9.8.1870)

Around 1814 Jasper Röders took over a small pewter foundry in Soltau



## Over 200 Years History

- > 1814: Begin with a small pewter work shop in Soltau
- > 1850: Production of taps for kegs
- > 1871: Manufacturing of measuring cups for liquids
- > 1924: Pioneer in die casting business
- > 1975: Manufacturing of the first blow molds for Corpoplast in Hamburg (exclusively until 1992)
- > 1984: Introduction of 3D CAD/CAM in mold production
- > 1991: Development of first High Speed Cutting Machine
- > 1997: Partnership with Krones for developing blow mold technology until 2007
- > 2012: Opening of Roeders Vietnam
- > 2018: Development of low pressure technology
- > 2024: Customers in more than 80 countries, 120.000 molds produced



## 3 Business Areas: Pewter

- > Modern and classical design
- > Handcraft production
- > Sales through the internet at:  
[www.amazon.de/roeders](http://www.amazon.de/roeders)



> Luigi Colani with Hinrich Röders



## 3 Business Areas: Machines

- > Profound high-tec development with more than 40 developers
- > Assembly and initiation of machines in Soltau, Germany
- > Annual production of 150 – 200 high precision machine tools
- > Roeders machine tools with newest technology are installed in blow mold production

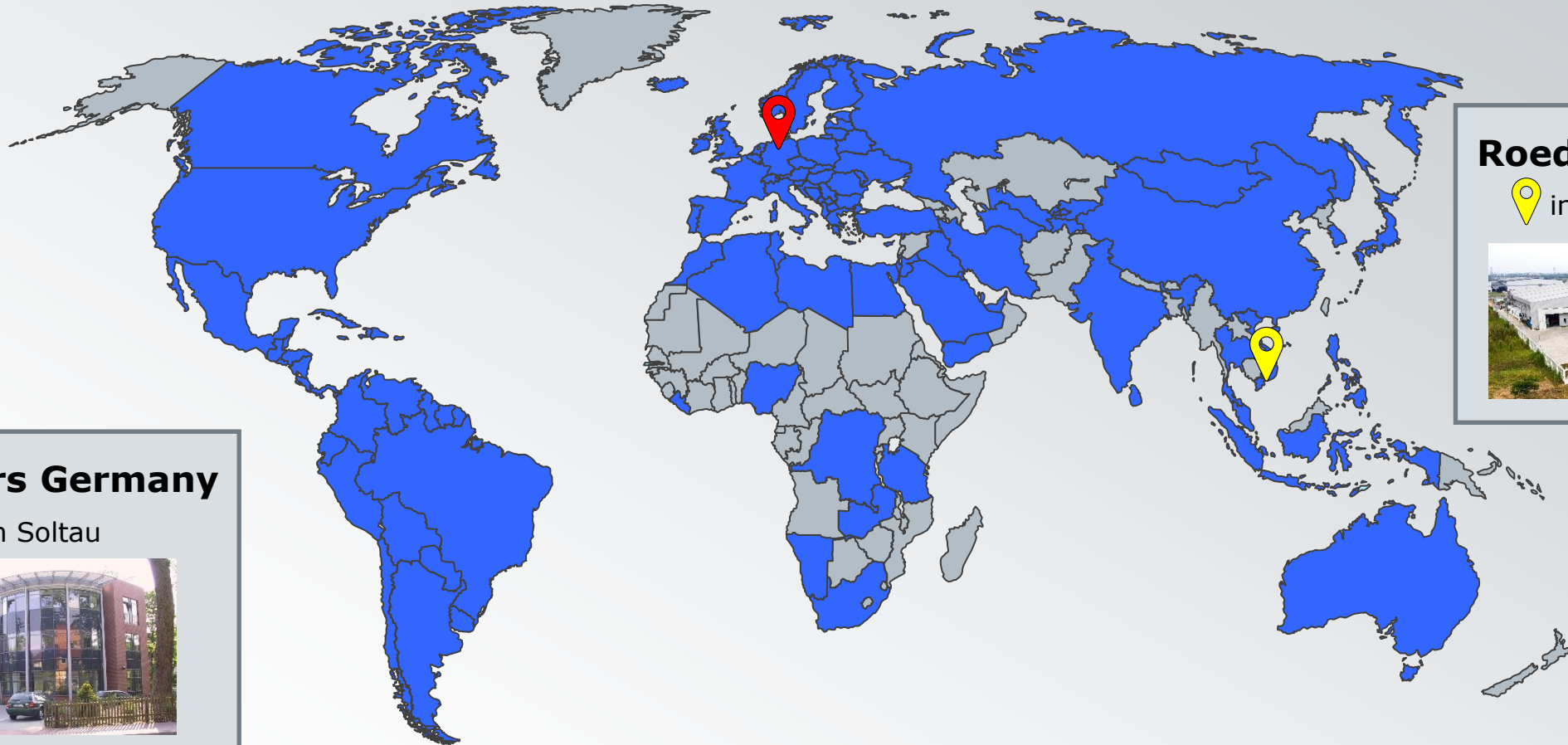


## 3 Business Areas: Blow Molds


- > Over 6000 blow molds produced annually
- > 20 Roeders machine tools highly automated
- > 3 shift production, 7 days a week
- > Surfaces machined in polished quality (no handwork required, high reliability)
- > Extensive research in certified laboratory for many customers



## 2 Factories for Blow Molds, Worldwide Service




### Roeders Germany

 in Soltau



### Roeders Vietnam

 in Ho Chi Minh



## Roeders in Numbers

> **Employees:**

> About 600 employees, thereof around 400 in Soltau, Germany and over 200 in foreign countries (USA, Canada, Mexico, France, Czech Republic, China, Hong Kong, Taiwan, Vietnam)

> **Apprentices:**

> About 40 (technical and commercial)

> **Students:**

> About 10 (technical and commercial)

> **Export:**

> 60% - 70%

> **Turnover:**

> More than 80 million Euros





# Advantages of Independent Blow Mold Makers

## > Knowledge and experience:

- > Roeders is not bound to a specific blow molding machine
- > With almost 50 years experience Roeders has profound knowledge of all blow molding machines and generations of machines

**KRONES**

**SIDEL**

**KHS**

**SIPA**



**1BLOW**

**KOSME**

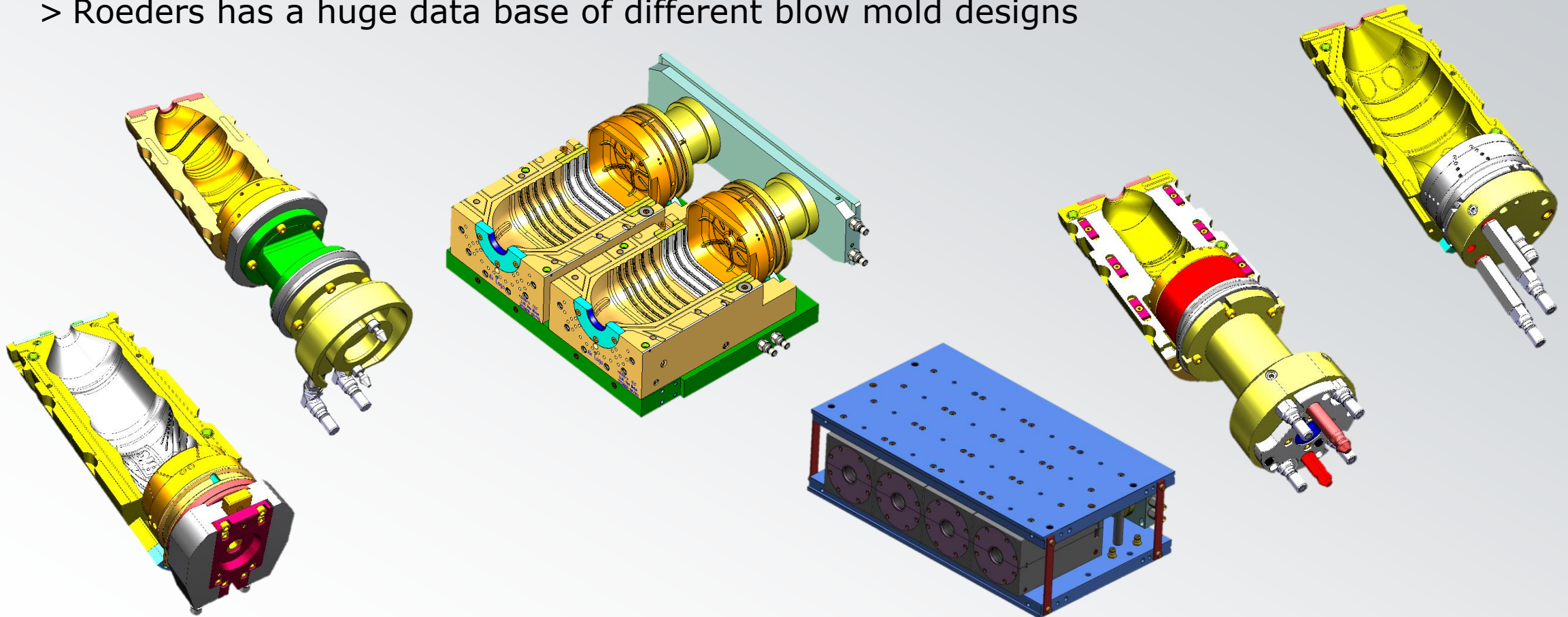
**SMI**

and **others**

# Advantages of Independent Blow Mold Makers

> **Knowledge and experience:**

> Roeders has a huge data base of different blow mold designs



# Advantages of Independent Blow Mold Makers

## > **Trustworthiness:**

- > Roeders has no pressure and competition for developing and improving blow molding machines
  - ➔ Any specific customer development will reliably be kept highly confidential
- > Roeders has had very long-lasting partnerships with blow molding companies for decades



## Advantages of Independent Blow Mold Makers

### > **Reliability (delivery times):**

- > Roeders has the specific characteristic of using its in-house developed machine technology for producing blow molds:
  - > → No waiting times for service
  - > → Always newest production technology available
  - > → No handwork on the molds – polished surfaces are produced in the machines (no damage to any edges)
  - > → Engravings and even fine structures are machined
  - > → Very high machining competence



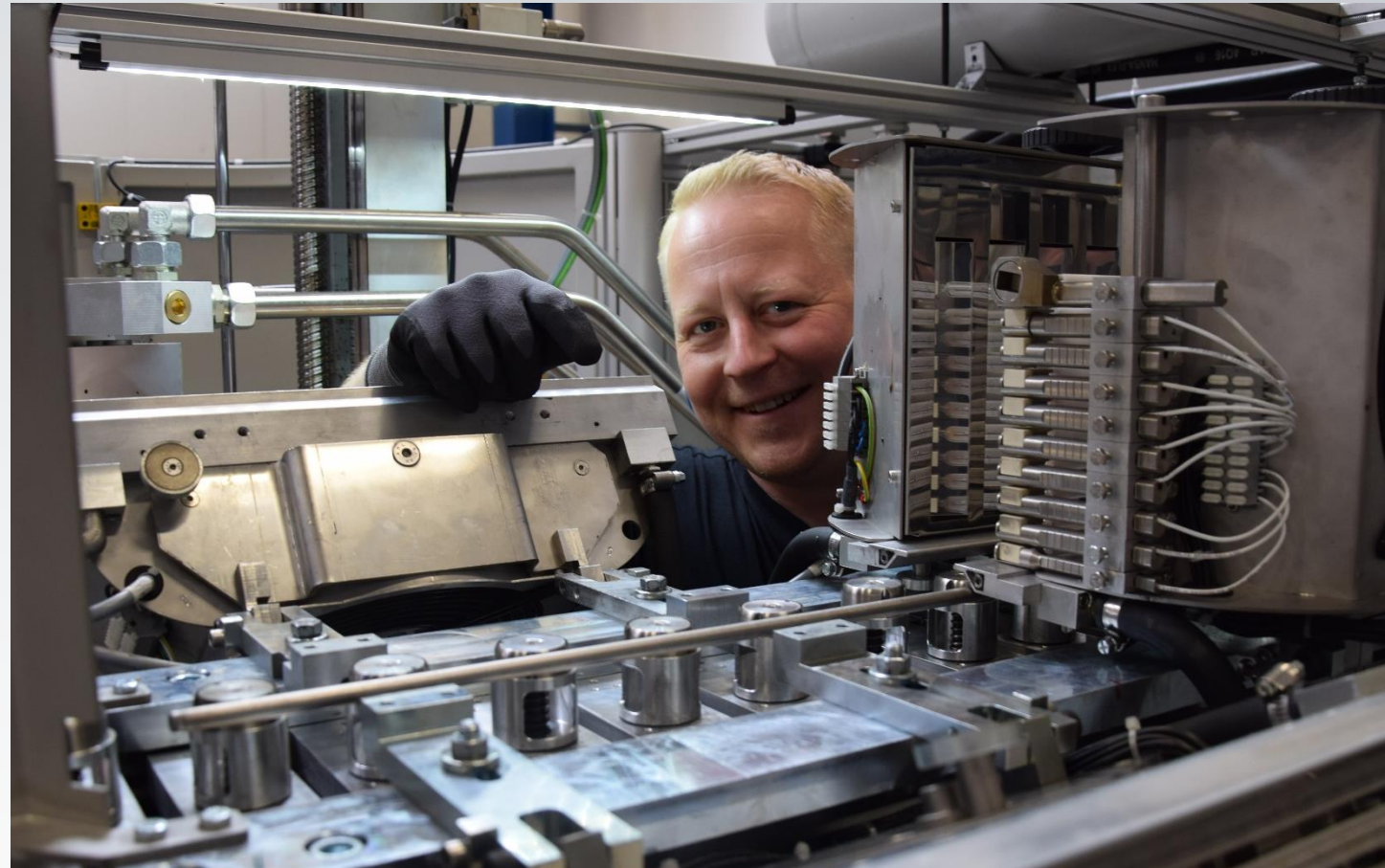
## Advantages of Independent Blow Mold Makers

- > **Developments are independent from any specific blowing machine:**
- > Example Roeders Low Pressure Base:
  - > Optimization of geometry: design for best possible material flow
  - > Optimized venting (with no effect on bottle stability)
  - > Can be used on all blowing machines
  - > Reduction of blowing pressure by more than 30%
- > ➔ High energy savings on any type of blowing machine!



## Advantages of Independent Blow Mold Makers

- > **Start-up support and optimization of blowing process for any machine**
  - > Roeders blow molding specialists visit any customers worldwide and help with the installation of blow molds and the finding of suitable parameters for the blowing process
  - > Roeders blow molding specialists support all types of blow molding machines
  - > ➔ Big advantage if several sets of new blow molds are to be installed on machines from different suppliers

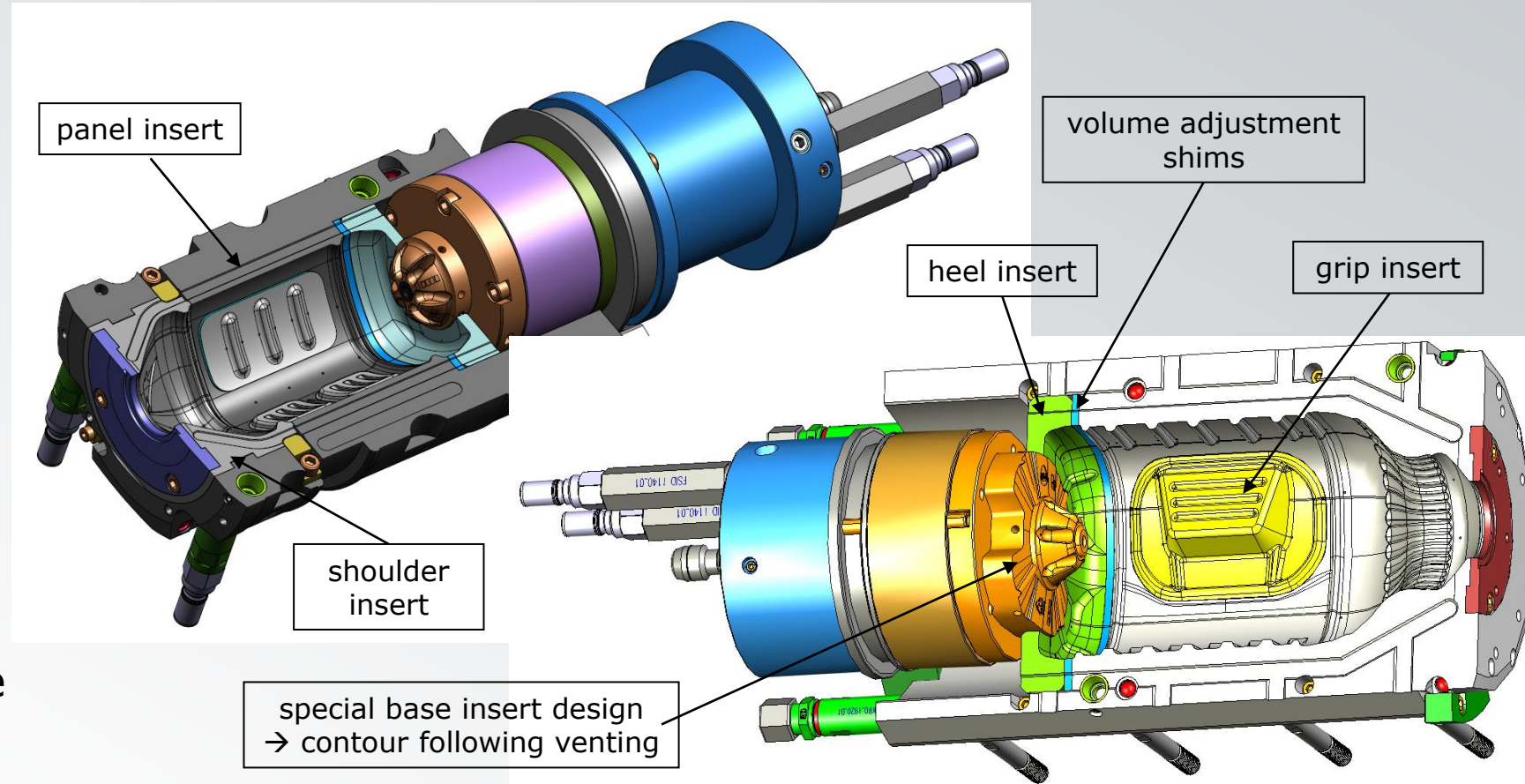


# Advantages of Independent Blow Mold Makers

> **Independent advice for suitable solutions for different blowing machine models**

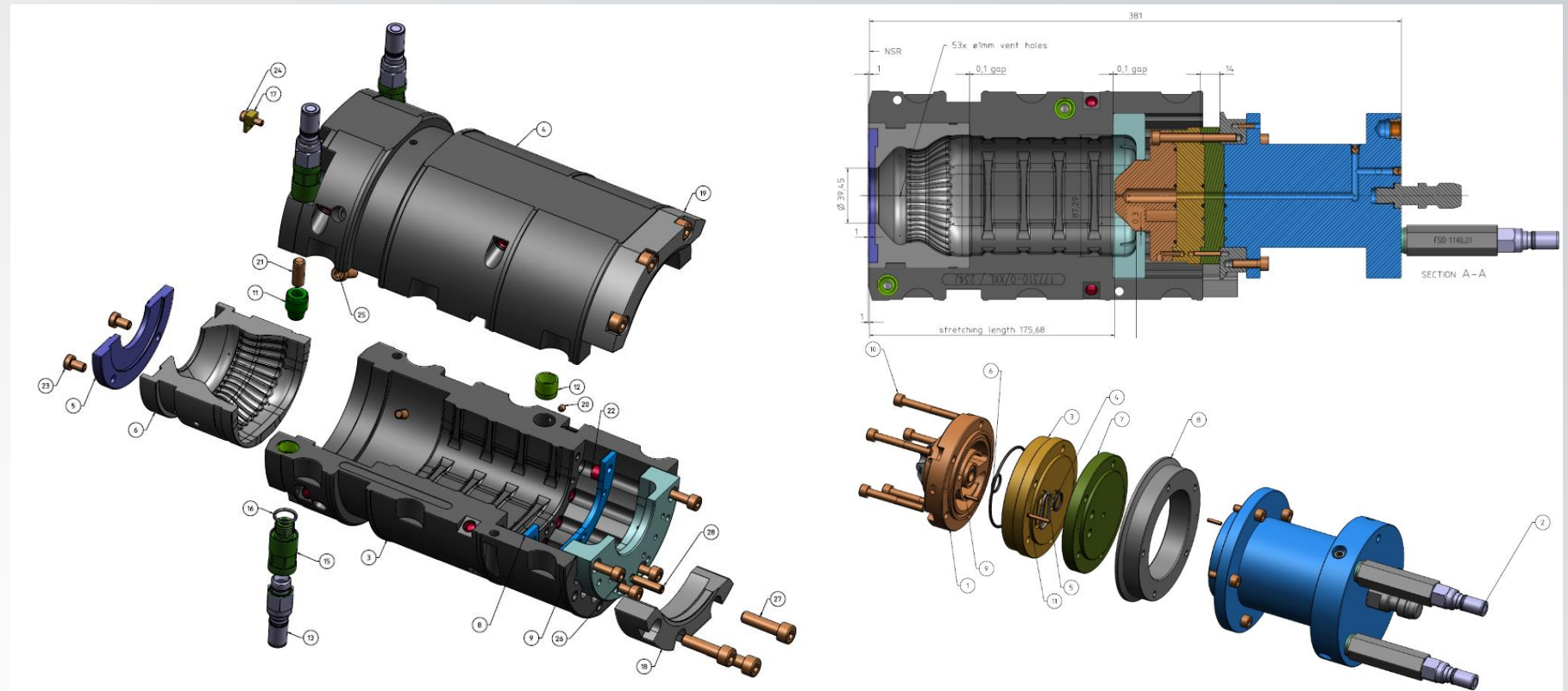
> Example inserts:

- > Space availability is different in different blowing machines due to different mold design
- > Roeders may give advice about possible solutions for different blow molding machines
- > No pressure to promote any blowing machine



# Advantages of Independent Blow Mold Makers

- > **Transparency and availability of spare parts**
- > Creation of mould assembly drawings and exploded views for easy handling by the operators

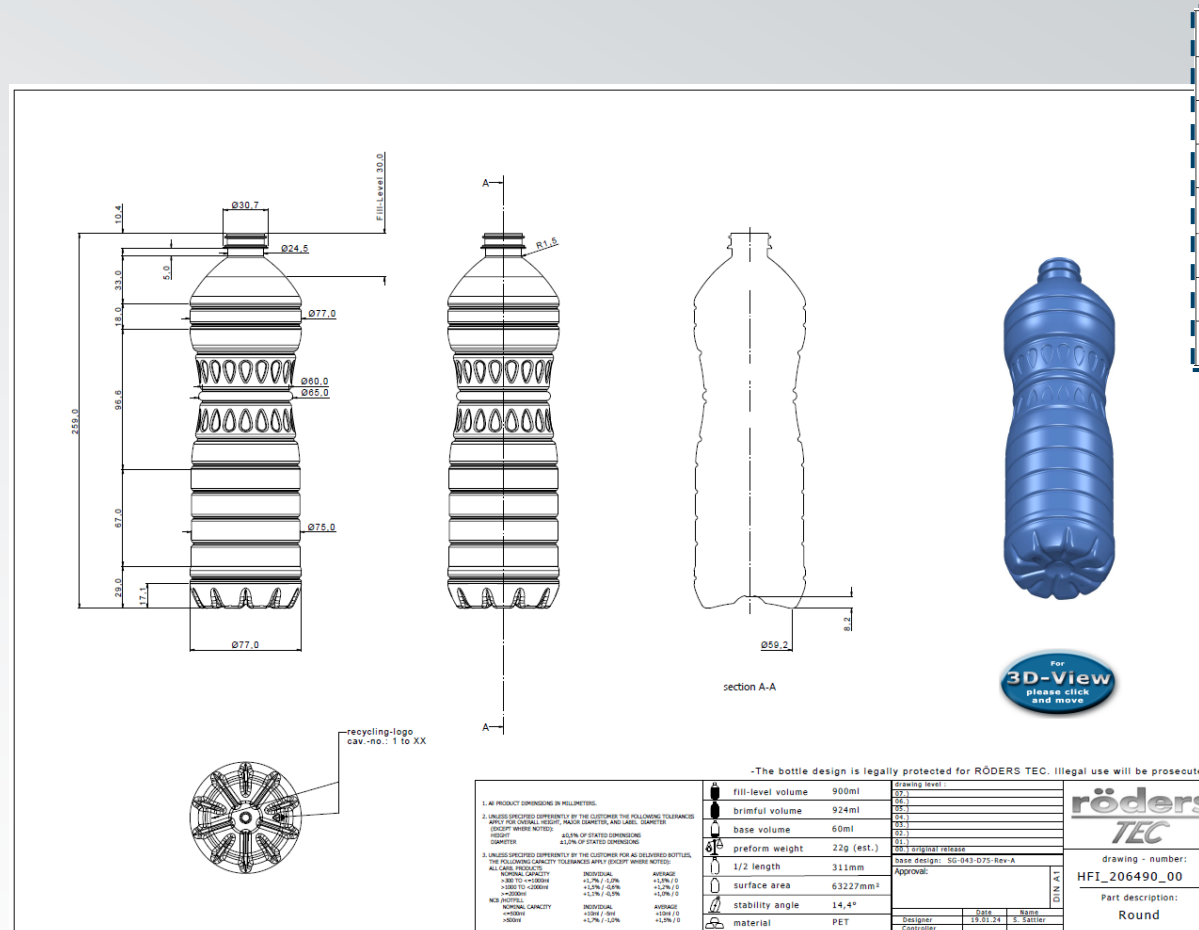




# Advantages of Independent Blow Mold Makers

> Transparency

> Technical bottle drawing



	fill-level volume	900ml
	brimful volume	924ml
	base volume	60ml
	preform weight	22g (est.)
	1/2 length	311mm
	surface area	63227mm <sup>2</sup>
	stability angle	14,4°
	material	PET



-The bottle design is legally protected for RÖDERS TEC. Illegal use will be prosecuted-

1. ALL PRODUCT DIMENSIONS IN MILLIMETERS.	fill-level volume	900ml
2. UNLESS SPECIFIED OTHERWISE BY THE CUSTOMER THE FOLLOWING TOLERANCES APPLY FOR CRITICAL = HEIGHT, HATCH DIAMETER AND LABEL DIAMETER. (CHECK WHETHER NOTED)	brimful volume	924ml
ALL DIMENSIONS UNLESS OTHERWISE SPECIFIED ARE IN MILLIMETERS	base volume	60ml
3. UNLESS SPECIFIED OTHERWISE BY THE CUSTOMER FOR ALL DELIVERED BOTTLES THE FOLLOWING CAPACITY TOLERANCES APPLY (CHECK WHETHER NOTED)	preform weight	22g (est.)
ALL LABLE PRODUCTS	1/2 length	311mm
NOMINAL CAPACITY	surface area	63227mm <sup>2</sup>
±0.5% / ±0.5%	stability angle	14,4°
±0.5% / ±0.5%	material	PET
±0.5% / ±0.5%		
±0.5% / ±0.5%		

	drawing - number:	
	HFI_206490_00	
	Part description:	
		Round

# Advantages of Independent Blow Mold Makers

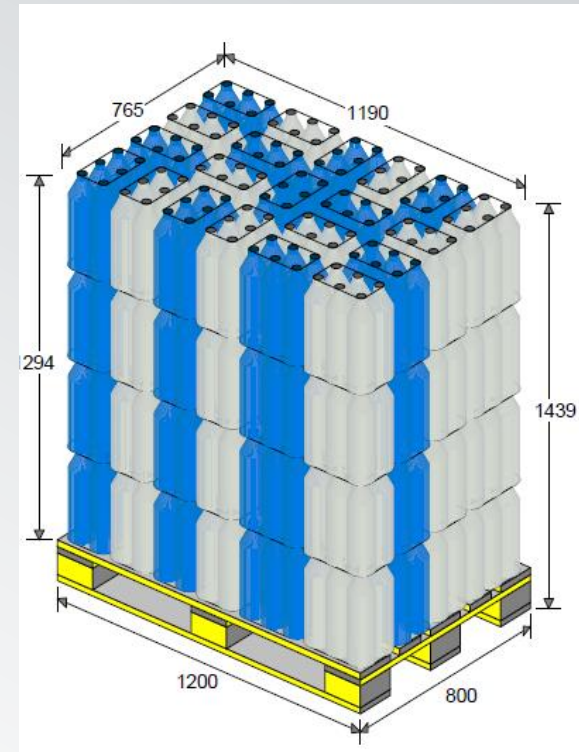
> Different approaches to support development of new bottle design



# Advantages of Independent Blow Mold Makers

## > Rendering and layer patterns

> Before the first chip is cut an extensive design review is available



# Advantages of Independent Blow Mold Makers

> **Different mock-ups available**



Bottle 3D prints in different colors



Plexiglass mock-ups

# Advantages of Independent Blow Mold Makers

- > **Test with sample mold and sample bottles**
- > Up to 12 litre bottle volume, up to 1.600 bph



Krones  
Sidel  
KHS  
SIPA  
SMI  
1BLOW

PCO1810  
PCO1881  
PCO38 2-Start  
PCO38 3-Start  
29/25  
30/25  
26/22  
28/410

# Advantages of Independent Blow Mold Makers

- > **Well equipped laboratory for bottle testing**
- > Certified for CSD and NCB projects



## Advantages of Independent Blow Mold Makers

- > **Reengineering of any old or damaged blow mold**
- > With Roeders no problem due to newest laser scanning technology
- > Any molds, mold parts or bottles may be scanned



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**Thank you**

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